

Dexnyl© PEI SF_25

Technical Datasheet

S/N	Test Item	Test Standard	Condition	Unit	Dexnyl© PEI SF
1	General Property	Color	-	-	natural (amber-transparent)
		Density	1183	g/cm ³	1.27
2	Hydroscopicity	Soak in the Water for 24 hrs or 96 hrs (23°C)	62	mg	0.26/0.54
		Linked in the air (23°C/50% RH)	-	%	0.75
		Soak in the Water (23°C)	-	%	1.35
3	Thermal Performance	Melting Point	-	°C	-
		Glass Transition(TG)	-	°C	215
		Thermal conductivity (at 23°C)	-	W/(K.m)	0.22
4	Coefficient of Thermal Expansion	Average (23-100°C)	-	m/(m.K)	45×10 ⁻⁶
		Average (23-150°C)	-	m/(m.K)	45×10 ⁻⁶
		Average (Above 150°C)	-	m/(m.K)	45×10 ⁻⁶
5	Heat Deflection Temperature	Method A: 1.8MPa	75	°C	190
6	Maximum Working Temperature in the Air	Short Time	-	°C	200
		Continuity: at least 20,000	-	°C	170
7	Flammability	Oxygen Index	4589	%	47
8	Mechanical Property (23°C) Stress Test	Bending tensile stress/Breaking tensile stress	527	Mpa	105/-
		Breaking Tensile strain	527	%	10
		Tensile modulus of elasticity	527	Mpa	3400
9	Mechanical Property (23°C) Compression Test	Compression stress of 1% normal strain	604	Mpa	25
		compression stress of 2% normal strain	604	Mpa	49
		Pendulum impact test- no notches	179/leU	KJ/m ²	No break
		Pendulum impact test- notches	179/leA	KJ/m ²	3.5
		Ball Indentation Hardness	2039-1	N/m ²	170
		rockwell hardness	2039-2	-	M114
10	Electrical Property (23°C)	Electric Resistance	(60243)	KV/mm	27
		Volume Resistance	(60093)	0hm.cm	> 10 ¹⁷
		Surface Resistance	(60093)	0hm	> 10 ¹⁷
11	Relative Dielectric Constant ε_r	100Hz	(60250)	-	3.0
		1M Hz	(60250)	-	3.0
12	Resistance constant	100Hz	(60250)	-	0.002
		1M Hz	(60250)	-	0.002
13	ARC Resistance Index (CTI)		(60112)	-	175

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